

640D & 650D SERIES FRAMED BYPASS BATH ENCLOSURES

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www.alumaxbath.com



LIMITED WARRANTY AND REMEDY

ALUMAX BATH ENCLOSURES warrants to its dealers, customers, and all subsequent purchasers and users, that the products supplied by it shall be free from material defects in material and workmanship for a period of one (1) year after shipment, provided they are installed and maintained according to ALUMAX BATH ENCLOSURE's recommended practices and installation instructions. This warranty shall apply only to defects appearing within one (1) year from the date of shipment, and provided that ALUMAX BATH ENCLOSURES is promptly notified in writing of such defects. The sole and exclusive remedy with respect to the above warranty or with respect to any other claim relating to defects or any other condition or use of the products supplied by ALUMAX BATH ENCLOSURES, however caused, and whether such claim is based upon warranty contract, negligence, strict liability, or any other theory, is limited to repair or supply of such products, or repayment by ALUMAX BATH ENCLOSURES of the purchase price paid for it, at ALUMAX BATH ENCLOSURE's option.

ALUMAX BATH ENCLOSURES does not make any other representations or warranties, express or implied, including, but not limited to, any implied warranty of merchantability and any implied warranty of fitness for a particular purpose. In no event shall ALUMAX BATH ENCLOSURES be liable for special, direct, indirect, or consequential damages, including, but not limited to, loss or use of profits.

Dealers agree to pass on to its customers and users in writing ALUMAX BATH ENCLOSURE's Warranty and Remedy as set forth above.

Laws and building and safety codes governing the design and use of bath enclosures vary widely. ALUMAX BATH ENCLOSURES does not control the selection of product configurations, operating hardware or glazing materials, and assumes no responsibility therefor.

INSTALLATION NOTES

Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check for small hardware bags that tend to fall to the bottom of the box. If any parts are damaged or missing, refer to the descriptions noted in the instructions when contacting your dealer for replacements.

Handle glazed panels carefully and protect the edges. Safety tempered glass is very resistant to breakage, but the sharp corners of the panels can damage tile and floor coverings.

Please wear safety glasses whenever drilling or cutting. When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the surface glaze so the drill can start without skidding.

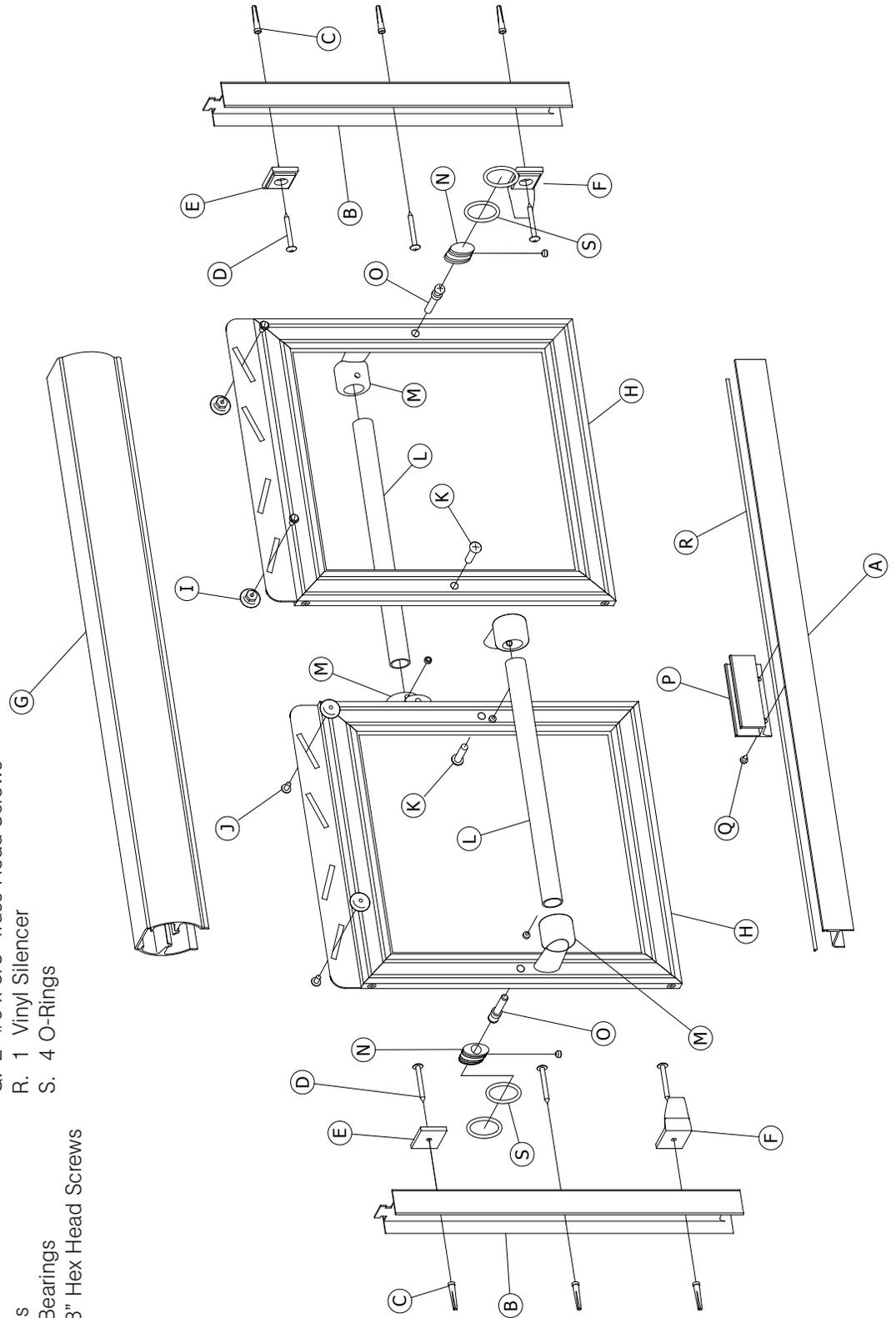
To install your ALUMAX Bath Enclosure you will need the following: tape measure, level, #2 Phillips screwdriver, flat screwdriver, drill, 1/8", 7/64" and 3/16" drill bits, hacksaw, pencil, and caulking (clear silicone recommended). Optional tools include a miter box for cutting parts to length, files, center punch, and masking tape.

NOTE: Before beginning installation, check the tub rim for level and both walls for plumb. If either are off more than 1/4" to 3/8", you may want to contact your dealer for tapered fillers which can be used to level the tub track or plumb the wall jambs.

640D/650D Parts List

- A. 1 Tub Track
- B. 2 Wall Jamb
- C. 6 Plastic Wall Anchors
- D. 6 #8 x 1 1/2" Truss Head Screws
- E. 2 Top Jamb Bumper
- F. 2 Bottom Jamb Bumper
- G. 1 Header
- H. 2 Glazed Panels
- I. 4 Nylon Roller Bearings
- J. 4 #8 - 32 x 3/8" Hex Head Screws

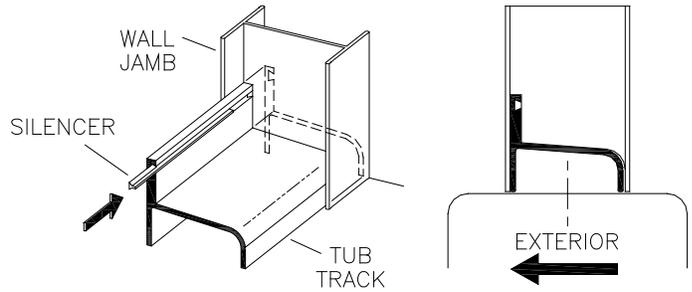
- K. 2 Special 1/4 - 20 x 1 Phil FH Screws
- L. 2 Towel Bar
- M. 4 Towel Bar Brackets W/Set Screws
- N. 2 Finger Pulls W/Set Screw
- O. 2 1 3/4" Tapered Pin
- P. 1 Bottom Guide
- Q. 2 #6 x 3/8" Truss Head Screws
- R. 1 Vinyl Silencer
- S. 4 O-Rings



1 Measure the wall-to-wall opening at the center of the tub rim. Cut the tub track **[A]** 1/16" short of this dimension. An inexpensive miter box (available at your local hardware store) will help you get clean, square cuts. If the vinyl silencer **[R]** is separate from the tub track **[A]**, slide the vinyl silencer into the slot in the tub track and trim excess silencer material.

Position the tub track **[A]** in the center of the tub rim with the tall leg to the exterior. It may be necessary to file a radius on the ends of the tub track **[A]** and wall jambs **[B]** to match the corners of the enclosure.

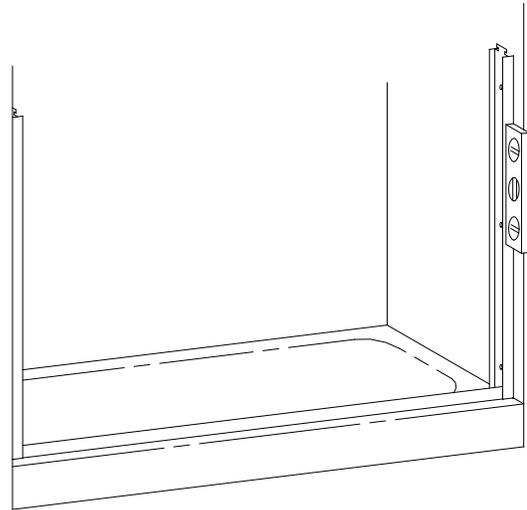
Press both wall jambs **[B]** into position over the tub track **[A]**. Masking tape can be used to temporarily hold the parts in place.



2 Use a level to plumb both wall jambs **[B]**, then mark the pre-drilled hole locations on the wall. Lightly mark along both sides of the tub track **[A]** with a pencil, and then remove all parts.

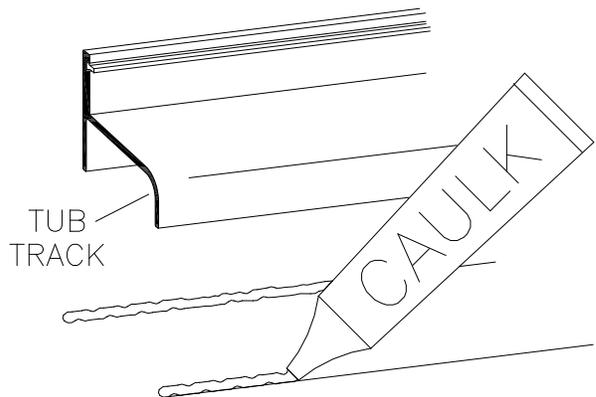
For tile or marble walls, drill six 3/16" diameter holes and insert the plastic wall anchors **[C]**. Attachment to fiberglass or acrylic units can be made in 2 ways. If reinforcement is built into the unit, drill six 1/8" holes and install the mounting screws directly into the reinforcement. If the walls are not reinforced, drill six 3/16" holes and install plastic wall anchors **[C]** or toggle bolts (toggle bolts not supplied by Alumax).

CAUTION: The track **[A]** should never be screwed to the tub. This will damage the tub and cause leaking.



3 Before replacing the tub track **[A]**, force a small downward bow into the extrusion. This will ensure the tub track **[A]** fits tight to the tub. Run 2 beads of caulk inside the penciled marks on the tub rim. Place the tub track **[A]** in the exact position marked in step #2 and seat it firmly in the caulking.

NOTE: Improper caulking will result in leaks.

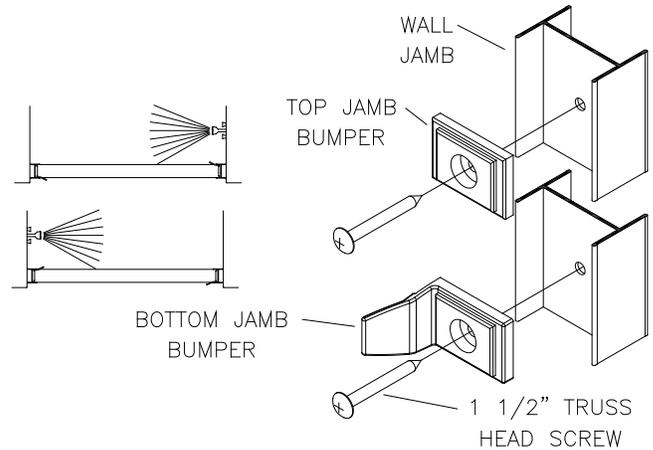


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Replace one wall jamb **[B]** and attach to the wall with a #8 x 1 1/2" truss head screw **[D]** through the middle hole. Place a #8 x 1 1/2" truss head screw **[D]** through one of the top jamb bumpers **[E]** and attach through the top hole.

For proper orientation of the bottom jamb bumper **[F]** refer to the detail, and note that the one on the wall jamb closest to the shower head, the lip is turned to the interior of the enclosure, and that the other one is turned to the exterior. Attach the bottom jamb bumper **[F]** with a #8 x 1 1/2" truss head screw **[D]**.

NOTE: Do not over tighten the screws.

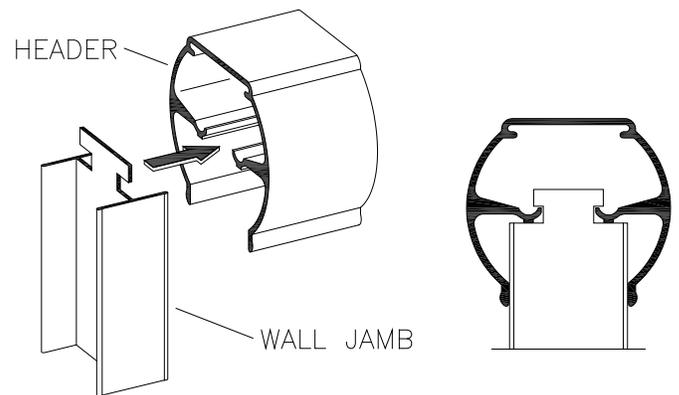


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This Bath enclosure is equipped with safety tee-lock wall jamba. When properly installed, the header is permanently locked to the wall jamba and cannot be accidentally dislodged.

Measure the wall-to-wall opening at the top of the wall jamba **[B]** and cut the header **[G]** 1/16" short of this dimension. Check the header **[G]** for fit.

Slide the safety tee-lock of the un-mounted wall jamb **[B]** into the end of the header **[G]**. The header is reversible so that either face may be turned to the exterior of the unit. Holding the header **[G]** at an angle, engage the other end into the safety tee-lock of the mounted wall jamb. Pivot the header **[G]** into place, slide the loose wall jamb **[B]** to the wall and press into position over the tub track **[A]**. Mount the wall jamb **[B]** to the wall as described in step #4, taking note of the orientation of the bottom jamb bumper **[F]**.

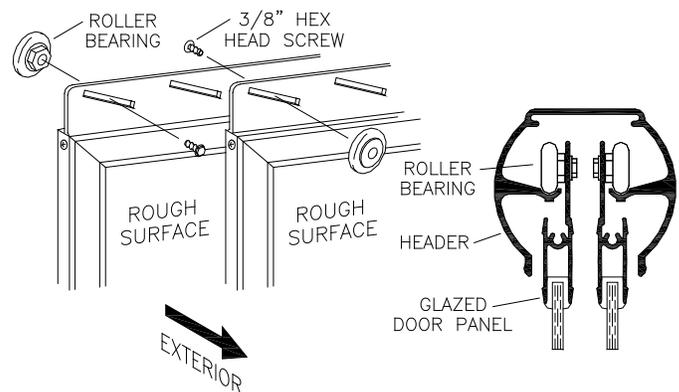


6

NOTE: Obscure glass doors should be installed with the rough surface of the glass to the exterior of the unit. Deco or etched glass doors should be installed with the patterned surface to the interior.

On doors with obscure or etched glass there is an interior and exterior glazed door panel **[H]** as determined by the position of the top bearing fin. Door panels with clear glass are interchangeable.

Attach the 4 nylon roller bearings **[I]** to the door panels as shown, using #8-32 x 3/8 hex head screws **[J]** centered in the outside slots in the top bearing fins.

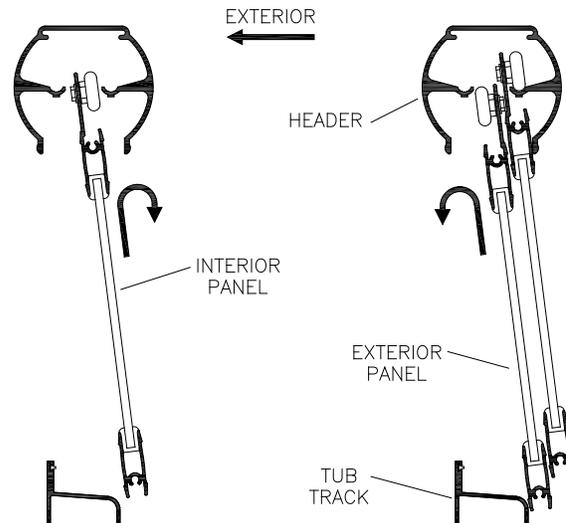


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Lift the interior glazed panel (with the rough surface closest to the fin) into position with the rollers engaging the roller slot in the header **[G]**.

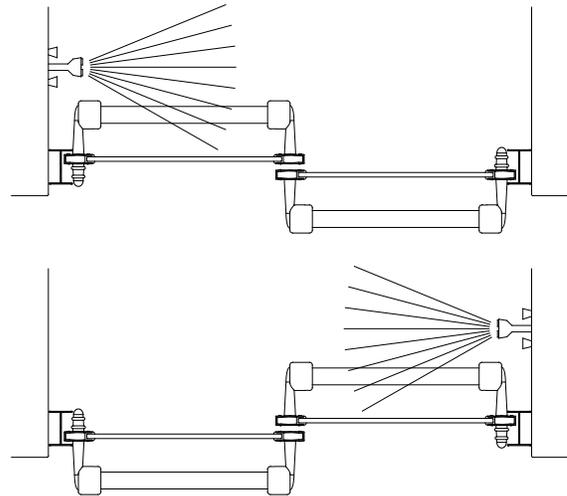
Repeat for the exterior panel (rough surface away from the fin).

If the door panels **[H]** are not parallel to the wall jams, remove them and adjust the bearings up or down to compensate.



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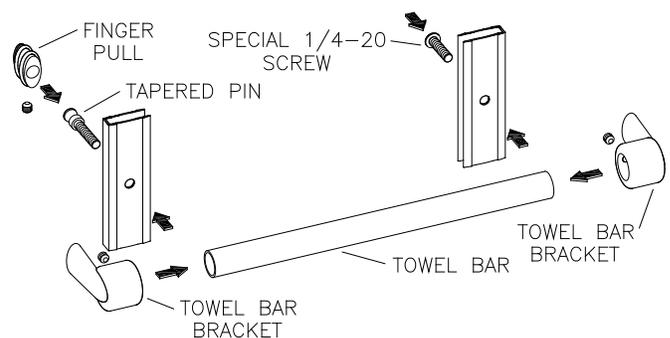
Before finishing the installation it is necessary to determine the proper closed position of the glazed door panels **[H]**. For maximum water proofing, place the interior panel closest to the shower head as shown in the detail.



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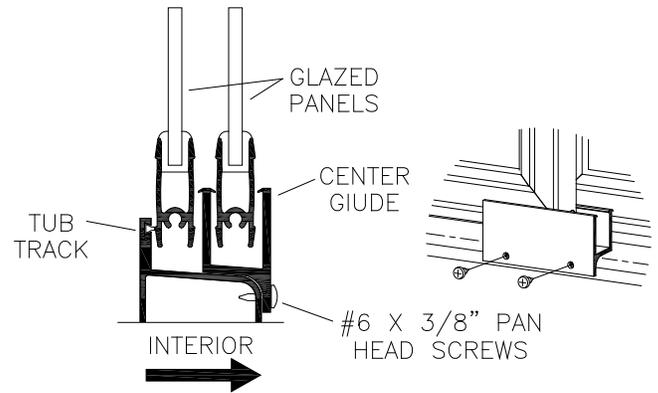
On the interior panel, loosely install a towel bar bracket **[M]** to the vertical rail that is to the middle of the unit, in the closed position, using a special 1/4-20 x 1" phil FH screw **[K]**. Place a towel bar **[L]** into the mounted towel bar bracket **[M]** and install the remaining towel bar bracket onto the other side of the panel using the 1 3/4" tapered pin **[O]**. Tighten both fasteners and the set screws that hold the towel bar. Place a finger pull **[N]** over the tapered pin **[O]**, with the set screw on the bottom and tighten the set screw. Install the o-rings **[S]** onto the finger pull if they are not already in place.

Repeat for the exterior panel.



10

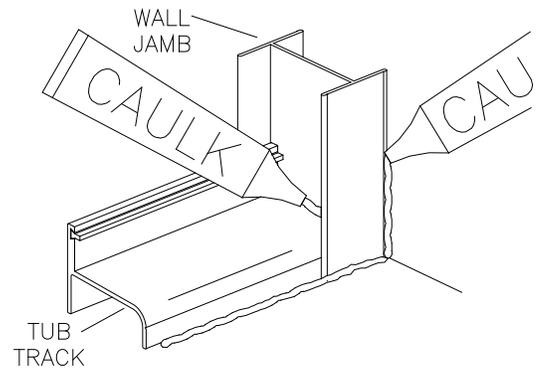
Locate the bottom guide **[P]** in the middle of the tub track **[A]**. With a $7/64$ " bit, drill two holes into the v-groove through the mounting holes in the guide. Install the bottom guide with two #6 x $3/8$ " truss head screws **[Q]** through the drilled holes as shown.



11

Caulk both ends of the tub track **[A]** where it meets the wall jambs **[B]** and the interior edge of the wall jambs as shown. Run a bead of caulking along the interior of the tub track.

NOTE: We recommend that you let the caulk cure for 24 hours before you use your new enclosure.



The Care and Cleaning of your new ALUMAX Bath Enclosure. The simplest and preferred method of cleaning your unit is by washing it with clean water and drying with a soft cloth. If soil is still present after drying, a non-abrasive cleanser with a pH of seven to eight may be used. Comet Bathroom Cleaner® has been tested and is recommended by the Bath Enclosure Manufacturers Association (BEMA). Do not use scouring pads, sharp instruments, or acid-based cleansers to clean the unit.

Thank you for choosing an ALUMAX Bath Enclosure. Please take a moment to complete and return the enclosed Customer Response Card. The information you provide helps us improve the quality of our products and provide better service to you, our customer.